

REIMAGINING THE MAGNET TECHNOLOGY THAT DRIVES THE WORLD

Scaling Domestic Supply of Permanents Magnets

"Innovative Technology to Solve Performance Challenges of Today and Unleash Performance Capabilities of Tomorrow"

> Advanced Magnet Lab, Inc. (AML) Melbourne, Florida USA

> > May 2024

Introduction

AML

Advanced Magnet Lab, Inc. (AML)

Melbourne, Florida

- ✓ Headquarters Corporate, Operations, Engineering, R&D, Machine Shop, Prototyping
- ✓ Manufacturing Non-Sintered and Sintered Magnet Manufacturing, Metal Alloys Development

Company History

1995-2008: Superconducting magnets for particle accelerators and colliders

2009-2014: Superconducting electrical machines R&D for offshore wind turbine generators (DOE) and turbo-electric aero propulsion (NASA)

2015 to Present: R&D for permanent magnets technology platform (DOE, DOD, U.S. Industry)

PM-Wire[™] - AML's Permanent Magnet Technology Platform

A novel solution for the design, manufacture of magnets which improve the performance and lower the cost of the end-use products

Magnets & Manufacturing Innovation

✓ Unique and state-of-art. Production is high-rate, high-yield, high-quality, less labor and lower CapEx

Materials Innovation – Impact on Rare Earth Elements (REE)

✓ Improves end-use performance of existing materials and enables new materials including less critical and Non-REEs

Magnet End-Use Product Innovation – Electrical Machines

Unique magnet shapes, magnetization and motor topologies results in optimized performance and cost of end-use product

Strategic Partnerships

U.S. Department of Defense I U.S. Department of Energy I U.S. Navy I Oak Ridge National Laboratory I U.S. Defense & Aerospace Companies I Heavy Industries Company I more...





AML facilities located on Florida's Space Coast Melbourne, Florida



MITUS PM-Wire™ manufacturing pilot line funded by the U.S. Department of Defense





Problem Statement

Magnets are at the heart of manufacturing, consumer products, transportation and defense China dominates the Rare Earth Magnet Industry (REMI) producing > 85% of the world's supply China's vertical integration of cheap labor, raw materials and unsafe environmental standards have resulted in a "high-barrier to market-entry" for competitors Worldwide Historically, U.S. companies entering the REMI could not compete and sustain their business

Solution – Innovative Technologies

Breaking China's stronghold requires downstream innovation for enabling a sustainable REMI supply chain to reinvent technology and transform the industry

AML has developed PM-Wire[™]. A novel solution for the design, manufacture of magnets which improve the performance and lower the cost of the end-use products

AML has REINVENTED the Magnet Supply Chain. Materials, Magnets, Manufacturing and Electrical Machines Decommoditizing the magnet industry

Supply Chain – Oxide and Alloys

AML has established relationships with U.S. and European oxide producers including magnet recyclers AML has in house capabilities for developing alloy from metals at lab-scale AML has established relationship with a U.S. company for alloy production

Strategic Funding

U.S. Department of Defense I U.S. Department of Energy I U.S. Defense & Aerospace Companies I more...

Magnets are the heart of Motors & Generators

Motors & Generators are what enable electricity, manufacturing, industrial processing, construction, transportation...

Medical

UAV





Wind Energy

Consumer





Aircraft







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Technology Impact



PM-Wire[™] unlocks the REE supply chain outside of China

Less Dependency on REE

Enables less critical sintered REE alloys (Mischmetal-NdFeB) Enables non-sintered alloys (NdFeB, SmFeN) Enables non-REE and non-sintered alloys (FeN, MnBi)

Magnet Demand

Magnets are at the heart of manufacturing, consumer products, transportation and defense

Colossal Market - Global permanent magnets market in 2022: 20.58 billion (Source: Global Newswire)

Today's market for motors are REE rich sintered magnets with conventional iron-based motor topologies in which critical REEs are used to achieve required performance and prevent demagnetization caused by high operating temperatures

Sector / End-Use Applications / Customers

PM-Wire[™] enables equivalent or improved performance with less or non-REE materials

- ✓ Defense & Aerospace drones, UAVs, ships, aircraft
- Energy generators, wind turbines
- ✓ Transportation cars, trucks, rail, marine, aviation
- ✓ Manufacturing industrial motors, robots
- ✓ Consumer power tools, utility equipment

Customer Profiles

Sintered magnets for U.S. defense companies

Non-sintered magnets for plug-and-play replacement of sintered magnets

New applications for customers to achieve specific performance objectives that are not feasible or outcompete conventional permanent magnets

Exploit existing relationships with non-sintered magnet powder manufactures where AML opens new and large electrical machine markets

Colossal Magnet Market

The global permanent magnets market in 2022: 20.58 billion

The electric motor market is expected to hit \$249.6 billion by 2032 Source: Global Newswire

Expected growth 8.6% CAGR (compound annual growth rate) annually from 2023 to 2030.

Source: Grandview Research

AML

Case Study Non-Sintered vs. Sintered CAK RIDGE

PM-Wire[™] - Electric Vehicle Motor Using Using Non-Sintered Alloy

Solution

 ✓ Retrofit solution replacing ~2,750 NdFeB high-grade sintered magnets with 8 PM-Wire™ rings

AML Performance

- ✓ Equivalent torque and efficiency
- ✓ Eliminate the need to actively cool the motor rotor
- \checkmark Significantly reduce part count and complexity of assembly
- \checkmark $\;$ A fraction of the cost compared to sintered complex Halbach array design

AML

Reimagining the Magnet Technology that Drives the World

Magnet Innovation

Reinventing the design and manufacturing of magnets

Today – Magnet manufacturing is archaic



AML

Conventional Approach - The China Approach

Low-yield, low-quality, limited in size, single magnetization direction, high energy cost manufacturing

Conventional magnets and assemblies are expensive and limit optimum performance of the end-use products such as motors

- ✓ Magnets are produced in blocks. Cut to shape. Sold as a COMMODITY
- ✓ Magnets are RESTRICTED in shapes, small sizes and single-direction magnetization
- ✓ Motors require dozens, hundreds, sometimes thousands of magnets in an assembly
- \checkmark Magnets have strong fields and RESIST going where you want them to go



Mining





Processing

REE Materials



Conventional Sintered "Me-Too" Magnets











PM-Wire[™] - A Technology Platform

Technology

PM-Wire[™] - A unique process for the design, manufacturing and application of permanent magnets

Enabling Configurations – long-length, rings, helixes and more
 Enabling Magnetization / Topologies – magnetic flux distribution optimized for the application
 High-Rate Manufacturing – mass produced / high yield - >98%

Value Proposition

Improves performance and lowers the cost of end-use products (e.g., motors)

Performance – higher efficiency, lighter, smaller, higher temperature operation
 Enables Less Critical and Non-REEs – end-use product performance equivalent
 Enables Non-Sintered Solutions – performance equivalent to higher cost materials
 Manufacturing Ease and Safety – less magnets, simplified assembly into end-use products
 Sustainable Business – does not compete in existing commoditized market

PM-Wire Impact Example

Electric Vehicle Motor

- ✓ Collaboration with the Oak Ridge National Laboratory
- ✓ Replace ~2,750 magnet Halbach array with 8 PM-360[™] rings
- \checkmark Eliminate need for active cooling of rotor
- \checkmark Using a Non-sintered magnet alloy







- What motor engineers dream about -"Single-piece Halbach array"



AML's Non-Sintered Magnets

Non-sintered magnets are made from anisotropic bonded materials (NdFeB, SmFeN, FeN, MnBi)

PM-Wire[™] eliminates the need for bonding agents which results in a higher performance. This combined with unique magnetization and motor topologies enables non-sintered magnets to replace sintered magnets

Magnets are sized, shaped and magnetized to optimize performance / cost of end-use product

Performance – higher efficiency, lighter, smaller, higher temperature operation

Enables Less Critical and Non-REE - enabling supply chain security

Enables Non-Sintered Solutions – high-yield, high-recyclability, environmentally stable

Manufacturing Ease and Safety – less magnets, simplified assembly, reduced mfg. costs

Sustainable Business – breakthrough technology replacing low-grade commodity products



PM-Wire™ - Single-Piece Non-Sintered Halbach Array

Conventional Sintered Magnets

Conventional magnets and assemblies are expensive and limit optimum performance of the end-use products such as electrical motors

- ✓ Magnets are produced in blocks. Cut to shape. Sold as a COMMODITY
- ✓ Magnets are RESTRICTED in shapes, small sizes and single-direction magnetization
- ✓ Motors require dozens, hundreds, sometimes thousands of magnets in an assembly
- ✓ Magnets have strong fields and RESIST going where you want them to go

Conventional magnet block manufacturing requires:

- ✓ Milling alloys into powder, make green molds and sintering all in an inert environment
- ✓ Sintering ovens consume energy, gases and take greater than 12 hours to process
- ✓ After sintering, the magnet blocks require cutting / grinding to final shape
- \checkmark Shaped magnets are plated to protect from corrosion / oxidation
- \checkmark Sintered magnets are brittle, difficult and dangerous to handle

Industry Expert – Stan Trout on Non-Sintered PM-Wire™ June 18, 2018

Has the potential to overcome a significant inefficiency in the current method of producing rare earth permanent magnets, namely the waste generated by slicing and grinding magnets to achieve their ultimate dimensions and tolerances. This single step wastes on the order of 20% of the material processed, depending on the size of the magnet. It is by far the least efficient step in the process of making magnets.

There also appears to be an additional benefit of being able to control the direction of orientation within the magnet with fewer limitations and constraints. This could be beneficial in allowing here-to-fore unachievable types of permanent magnets that could be used in Halbach configurations as a single piece, for example.

This development could revolutionize the design and production of electric motors

U.S. Defense Contractor – Impact of Non-Sintered PM-Wire™ March 2024

It is the most impactful development in Hard Magnetics since the development of NdFeB magnets.

In our Hard Magnetic Trade Studies, we looked at:

Hard Magnetic Materials, Optimization of Hard Magnet Shape and Quantity, Flux Focusing

We also addressed the common issues facing Hard Magnetics:

Structural Integrity, Corrosion, Demagnetization, Thermal Limitations

What if it were possible to address all of these concerns with a single revolutionary new product?

• A single product that not only advances the state of the art in motor design, but also disrupts the magnet supply chain and breaks China's stronghold on the Rare Earth Magnet Industry.

Advanced Magnet Lab has done this with the PM- Wire[™] magnet technology.



Conventional Sintered Magnets

PM-Wire[™] Products

AML

PM-UNIFORM[™]

Straight, curved, ring or helical magnets with Transverse or Radial magnetization

Single-Piece Magnets

Straight up to 1 m Curved up 1 m arc Rings up to 320 mm dia. Helical (given by dia.)

Lower Cost Assemblies Reduced part count

PM-360[™] - "Single-piece Halbach Array"

Straight, ring or helical magnets with "Continuously Changing Magnetization Direction"

Increased Performance Halbach Array Performance

Reduced Weight Iron Free

Lower Cost Assemblies Reduced part count Ease to assemble

PM-AXIAL[™]

Curved magnets with Axial magnetization allows rotor topologies having breakthrough benefits

Increased Performance Halbach Array Performance Higher Temperature Reduced Overwrap

Reduced Weight Iron Free

Lower Cost Assemblies Reduced part count Ease to assemble Lower grade metal alloys



PM-UNIFORM™



PM-360[™] - Helical



PM-360[™] - Magnetization

PM-AXIAL™

Straight PM-360™

AML

Ideal magnetic field distribution, Single-piece "Halbach Array", Long-lengths







PM-360[™] - Motor Rotor Magnets



- 236.09

173.02

- 109.96 - 46.89 - -16.18 - -79.25 - -142.31

Single-piece, ring and helix "Halbach Array" rotors for electrical machines



PM-360[™] Outrunner Rotor

PM-



PM-AXIAL[™] Magnets

Improves the performance of existing alloys

Enables a motor topology which is well suited for low coercivity alloys

 Provides very low demagnetization field enabling the use of low coercivity alloys including less critical REE and non-REE materials

Additional Features and Benefits

Optimized Performance

- ✓ Halbach Array like performance
- ✓ Higher Temperature Operation
- ✓ Enables lower grade / cost alloys with performance equal to higher grade alloys
- ✓ Significantly reduces or eliminates overwrap (magnet containment)

Reduced Weight

 \checkmark No need for iron at the rotor

Ease of manufacturing and assembly

- $\checkmark~$ All the segments can be mass-produced at low cost
- \checkmark The magnetic flux is contained within the magnets making it easy and safe during assembly





Sample PM-AXIAL™ motor poles made with nonsintered NdFeB alloy



Capabilities for both conventional and PM-Wire[™] sintered magnets

Sintered Capacity / Plan

- ✓ 2024 1 mt / annum (funded by DoD / DLA)
- ✓ 2026 DOD / DLA has requested a proposal for scaling to 10 mt / ann um



AML Sintered Magnets



Low-Rate Sintered Magnets Production Facility Funded by U.S. Department of Defense / Defense Logistics Agency



Sintered Magnet Automaton Development (2024) Funded by U.S. Department of Defense / Defense Logistics Agency

AML

Reimagining the Magnet Technology that Drives the World

Manufacturing Innovation

High-rate, high-yield, high-quality and low capex

High Volume Manufacturing

3-6 meters / minute / production line

Capacity Potential Scenarios (magnet cross-section dependent)

Single Line Production Capacity - Straight PM-Wire™

High Volume (m/min)	Size by Cross Section	Daily Production (m)	Annual Production (m)	Daily Volume (mt)	Annual Volume (mt)	Capacity Per 6,000 mt of NdPr
4	2 cm x 2 cm	4,536	1,360,800	11	3,320	7 production lines
4	1.5 cm x 1.5 cm	4,536	1,360,800	6	1,868	11 production lines
4	1 cm x 1 cm	4,536	1,360,800	3	830	25 production lines

Production Parameters

Production Capacity Comparison

Days Per Year	300
Hours Per Day	21
Line Utilization	90%

NdPr Deposit	NdPr Supply	Potential Magnet Capacity (mtpa)	Planned Magnet Capacity (mt)
Mountan Pass Mine	6,000	20,000	1,000
Modificant doo Mino	0,000	20,000	1,000

AML capacity scenarios for producing 20,000 mt per year

AML

Mount Pass Mine has an expected production capacity of 6,000 metric tons of NdPr rare earths which equates to ~20,000 metric tons of magnets

MP Material's 200,000 sq ft production facility will have the capacity to produce approximately 1,000 metric tons of magnets per year

MP Materials; Gabelli Funds 46th Annual Auto Symposium – October 31, 2022

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Project MITUS - PM-Wire[™] Pilot Line Funded by the U.S. Department of Defense

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Reimagining the Magnet Technology that Drives the World

Materials Innovation

Improving performance of existing and enabling less critical REE, non-sintered and non-REE alloys for electrical machines

PM-Wire[™] Impact



Magnet Materials Impact for Electrical Machines

- ✓ Improved end-use product performance of existing sintered alloy compositions
- ✓ Enable non-sintered alloys
- ✓ Enable lower critical REE alloys
- ✓ Enable non-REE alloys

End-Use Product Impact

Improving the performance and lowering the cost of the end-use product PM-Wire[™] magnets can replace conventional north-south pole rotor topologies

- ✓ Unique magnet shapes
- ✓ Unique magnetization
- ✓ Unique motor topologies

End-Use Impact Examples

AML has unique software and experience for the optimization of electrical machines

- ✓ PM-AXIAL[™] Industrial Motor With Significant Improvement In Performance (NdFeB)
- ✓ PM-AXIAL[™] Industrial Motor Using Reduced Critical REE Alloy (Mischmetal-NdFeB)
- ✓ PM-360[™] Industrial Motor Using Non-Sintered REE Alloy (NdFeB)
- ✓ PM-360[™] Electric Vehicle Motor Using Using Non-Sintered REE Alloy (NdFeB)
- ✓ PM-360 [™] Electric Vehicle Motor Using No Critical REE Alloy (SmFeN)
- ✓ PM-AXIAL[™] Electric Vehicle Motor Using Non-REE Alloy (FeN)
- ✓ PM-360[™] Electric Vehicle Motor Using Non-Sintered and Non-REE Alloy (MnBi)



Critical REEs - Praseodymium, Neodymium, Terbium and Dysprosium



AML Electrical Machine Optimization

Proprietary software and unique experience used for electrical machine optimization Process flow: 1st Order Design Study (no charge) \rightarrow Preliminary Design \rightarrow Detailed Design \rightarrow

Industrial Motor – Global Electrical Machine Manufacturer



Baseline Design

Torque - 311 Nm; Efficiency - 98.6%; Power - 375 kW; RPM - 11,500 RPM Magnet Material: N48SH NdFeB Operating Temperature: 100 C Critical REEs: NdPr and Dysprosium

Example 1

PM-AXIAL[™] Impact – Significant Improvement In Performance Solution

- ✓ Retrofit solution replaced north-south rotor pole topology with PM-AXIAL™
- ✓ No change to motor stator
- ✓ Same magnet N48SH NdFeB alloy

AML Performance Improvement

- ✓ Halbach array performance
- ✓ 50% increase in operating temperature (150 C)
- ✓ 50% reduction in rotor overwrap thickness
- ✓ 20% reduction in mass by removing the iron
- \checkmark Modification of motor stator would result in additional increase in performance



PM-AXIAL™



Baseline Design – Conventional north-south pole rotor configuration



PM-AXIAL[™] - Provides very-low demagnetization field (~ 1/10 of conventional north-south pole configuration)

Industrial Motor – Global Electrical Machine Manufacturer



Example 2

PM-AXIAL™ Impact – Reduced Critical REE

Solution

- ✓ Retrofit solution replaced north-south rotor pole topology with PM-AXIAL™
- ✓ No change to motor stator
- ✓ Mischmetal (40%) / NdPr (60%) NdFeB alloy
 - Br and Hci (@ 120 C) = 1.01 T and 1.850 kGauss

AML Performance

- ✓ Equivalent torque and efficiency
- ✓ 37% reduction in critical REE (NdPr) and no dysprosium
- ✓ 11% reduction in active mass

NdPr - ~ \$90 per kilogram

Mischmetal - \$1-\$5 per kg (55% Cerium, 25% Lanthanum, 18%Neodymium, %2 Praseodymium)

Mischmetal reduces the cost of REE separation and can provides REE provenance of NdPr oxides



Reduction in critical REE materials vs. efficiency for a Chevy Bolt EV motor retrofit design

Example 3

PM-360[™] Impact – Enable Non-Sintered Alloy

Solution

- ✓ Retrofit solution replaced north-south rotor pole topology with PM-360™
- ✓ No change to motor stator
- ✓ Non-Sintered MF18P alloy
 - Br and Hci (@ 120 C) = 0.89 T and 9.2 kGauss
- ✓ Replace 168 sintered N48SH magnets with **10 PM-360[™] rings**

AML Performance

- ✓ Equivalent torque and efficiency
- ✓ 10% reduction in active mass and and no dysprosium



PM-360[™] - Helical



PM-360[™] - Ten (10) Helical Rings replacing 168 sintered magnets

Electric Vehicle Motors



Motor Specifications

Collaboration with the Oak Ridge National Laboratory U.S. Department of Energy: Power - 58 kW; RPM - 20,000

Example 4

PM-360[™] Impact – EV Motor With Non-Sintered Alloy Solution

- ✓ Retrofit solution replacing Halbach rotor topology with PM-360™
- ✓ Replacing ~2,750 NdFeB thin sintered magnets with 8 PM-360[™] rings
- ✓ Non-Sintered NdFeB alloy
 - Br and Hci (@ 80 C) = 0.9 T and 19 kGauss

AML Performance

- Equivalent torgue and efficiency
- Eliminate the need to actively cool the motor rotor \checkmark
- Significantly reduce part count and complexity of assembly \checkmark
- ✓ A fraction of the cost compared to sintered complex Halbach array design



Motor Specifications

2022 U.S. Department of Energy Power Density Goal: > 50 kW/L Power - 300 kW; RPM - 12,000

Example 5

PM-360[™] – EV Motor With No Critical REE

Solution

- New Design (re-design of stator and rotor) \checkmark
- No Critical REE Samarium Iron Nitride (SmFeN) alloy \checkmark
 - Br and Hci (@120C) = 0.88T and 11.5 kGauss @120C
- **AML Performance**
 - Motor Efficiency ~ 99% \checkmark
 - Motor Power Density ~ 112 kW/L \checkmark



Halbach Array

National Laboratory

Electric Vehicle Motor



Motor Specifications

2022 U.S. Department of Energy Power Density Goal: > 50 kW/L Power - 300 kW; RPM - 12,000

Example 6

PM-AXIAL[™] Impact – EV Motor With Non-Sintered / Non-REE Alloy Solution

- ✓ New Design (re-design of stator and rotor)
- ✓ Non-REE Iron Nitride (FeN) alloy
 - Br and Hci (@120C) = 0.88T and 3 kGauss

AML Performance

- ✓ Motor Efficiency ~ 98%
- ✓ Motor Power Density ~ 70 kW/L



Motor Specifications

Power Density: > 30 kW/L Power - 300 kW; RPM - 12,000

Example 7

PM-360[™] Impact – EV Motor With Non-Sintered / Non-REE Alloy

Solution

- ✓ New Design (re-design of stator and rotor)
- ✓ Non-REE Manganese Bismuth (MnBi) alloy
 - MnBi @ 120 C, Br = 0.235 T and Hci = 15 kGauss

AML Performance

✓ Design Space Exploration shows opportunity for >30 kW/L power densities

"MnBi is being explored as an alternative to the permanent magnets containing REEs, for medium temperature applications due to its unique properties: its coercivity increases with increasing temperature"

U.S. Department of Energy Quadrennial Technology Review 2015 Technology Assessments for Critical Materials





AML

Reimagining the Magnet Technology that Drives the World

Technology and Business Execution

PM-Wire[™] Development, Funding and Timeline

Technology and Business Execution



2017-18 Phase 1 - PM-Wire™ R&D

The concept was validated using isotropic nonsintered NdFeB compositions. Magnets having uniform magnetization were produced. Achieved optimum performance

Funding Source: AML



Isotropic Magnets





Engaged With Industry Performed Dozen's of PM-Wire Application Design Studies

2020-21

Phase 2 - PM-Wire[™] R&D

PM-Wire™ Rotor Continuously Changing Magnetization

Developed magnets having "continuously changing magnetization" (single-piece Halbach array) using anisotropic bonded NdFeB compositions. Achieved optimum performance

Funding Source: U.S. Aero & Defense Company

2021-22

Phase 3 - Manufacturing

Design, build and commissioning of an advanced PM-Wire™ Pilot Manufacturing. Line is ready for mass production of non-sintered magnets

Funding Source: U.S. Dept. of Defense / DIU

2022-2023

Phase 4 - PM-Wire[™] R&D

Develop sintered PM-Wire [™] magnet configurations using NdFeB compositions. Majority of funds used for facilities and processing equipment

Funding Source: U.S. Dept. of Defense / DLA



MITUS Advanced Manufacturing Line







Magnet Processing & Testing Equipment







Non-Sintered

PM-Wire™ Single Part with ideal, continuously changing magnetization



Conventional - "Me-Too" Magnets Dozens / hundreds of piece parts with one-direction magnetization

Technology and Business Execution



2021-Present

2023-24

Phase 5 – Manufacturing

Design, build and commissioning of a pilot automated manufacturing cell and post processing for sintered PM-Wire™

Production Capacity: 1 mt/annum Funding Source: U.S. Dept. of Defense / DLA

NdFeB Production for Sintered PM-Wire[™] Permanent Magnets

Capacity / Plan

✓ 1 mt/annum. Melbourne FL

Sintering Equipment

- Hydrogen Decrepitation ✓
- Jet millina
- Cold Isostatic Pressing \checkmark
- PM-Wire Automation Pilot Cell ✓
- \checkmark Automated PM-Wire Ring Rolling
- Pulsers, Pre-alignment and \checkmark Magnetization Fixtures
- High Vacuum Furnaces \checkmark
- **Electrical Discharge Machining**
- \checkmark Surface Grinding
- ✓ Particle Size Analysis, Simultaneous Thermal Analyzer
- \checkmark BH-Looper



Manufacturing Automation Development

Planned 2024 - 25

Phase 6 - Manufacturing

Manufacturing automation, processing equipment for production manufacturing of sintered PM-Wire[™] conventional magnets

Production Capacity: 10 mt/annum Potential Funding Sources: U.S. Dept. of Defense (DLA and DIU)

NdFeB Production for Sintered Permanent Magnets

PM-Wire[™] & Conventional

Capacity / Plan

✓ 10 mt/annum. Melbourne FL

Sintering Equipment

- Hydrogen Decrepitation \checkmark
- Jet milling √
- Cold Isostatic Pressing ✓
- PM-Wire Automation Pilot Cell ✓
- Automated PM-Wire Ring Rolling \checkmark
- Pulsers, Pre-alignment and √ Magnetization Fixtures
- High Vacuum Furnaces ~
- Electrical Discharge Machining ✓
- ~ Surface Grinding
- Particle Size Analysis. Simultaneous Thermal Analyzer
- √ BH-Looper



Manufacturing Automation Development

2023-24

Metal Allovs

Development of lab-scale magnet alloy compositions which are optimized for performance and cost.

Funded by REE supply chain partner. U.S. magnet recycler



REE Pure Oxides



Magnet Metal



PM-Wire[™] Product Developments

Co-developing electrical machines for commercial use of PM-Wire[™]. To include US Dept. of Energy, US Navy, Oak Ridge National Laboratory and Heavy Industries Company

Funding Source: U.S. Dept. of Energy, Customer, AML IR&D Budget





U.S. Aerospace & **Defense Company**

Aircraft





Defense





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Magnet Alloy

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U.S. Government Relationships

AML

PM-Wire™ Government Relationships / Programs

U.S. Department of Defense / Defense Innovation Unit

- ✓ Provided funding for the design, build and commissioning of an advanced Pilot Manufacturing Line for non-sintered PM-Wire™
- ✓ SBIR Follow On. Contract No.: HQ0845-21-9-100
- U.S. Department of Defense / Defense Logistics Agency
 - ✓ Project Title: "Development and Qualification of Domestically Sintered Neodymium Iron Boron (NdFeB) Magnets for Weapons Platforms"
 - ✓ The objective is to qualify sintered PM-Wire[™] magnets and to design, build and commission advanced manufacturing for both conventional and PM-Wire[™] sintered magnets
 - ✓ SBIR / Contract Number: SP4701-22-P-0018

U.S. Department of Energy / ARPA-E ASCEND

- ✓ Project Title: "High Power Density Dual-Rotor Permanent Magnet Motor with Integrated Cooling and Drive for Aircraft Propulsion"
- ✓ Patented dual-rotor based on non-sintered PM-Wire[™]. Specifications provided by large U.S. aerospace and defense company
- ✓ Award No. : DE-AR0001359

U.S. Department of Energy / Oak Ridge National Laboratory

- ✓ Collaborating on electric vehicle motor development base on PM-Wire™
- ✓ PM-Wire[™] solution will replace ~2,750 sintered magnets with eight (8) non-sintered magnets
- ✓ Non-sintered PM-Wire[™] eliminates the need for high magnet segmentation or active cooling of the motor's rotor due to higher resistivity
- A. Ananthanpillai, P. Masson, V. Rallabandi and M. Senti, "Analysis of a Continuous Halbach Array Permanent Magnet Motor for Electric Vehicles," 2023 IEEE International Electric Machines & Drives Conference (IEMDC), San Francisco, CA, USA, 2023, pp. 1-4

U.S. Military Branch

- Developed and implemented numerical models to compute forces between assemblies of field-cooled superconductors and permanent magnets
- \checkmark Designed, commissioned and tested and superconducting / permanent magnet bearing system
- ✓ New Program Design, commission a "levitated system" to measure and evaluate forces between magnets assemblies
- ✓ New Program (Q3 / 2024) Qualify AML as a supplier of sintered permanent magnets









U.S. Magnet Companies / Projects



Sintered		ΑΜΙ	Others
Samarium Cobalt (SmCo)	1409477		
	IMPACI	NON-SINTERED MAGNETS	SINTERED MAGNETS
✓ Electron Energy Corp	National Security	DEAD Compliant Materials, Demostic Manufacturing, No Drannesium	No Colution - Materials 9, Magnets Controlled by Chine
Noodymium Iron Boron (NdEoD)	Domestic Magnet Supply	DPAR Compliant Materials, Domestic Manufacturing, No Dysprosium	No solution - Materials & Magnets Controlled by China
Neodymium from Boron (NdFeB)	Sustainable Domestic Magnet Supply		
✓ AMI	Magnet Manufacturing	Innovation Breakthrough, Sustainable	Uncompetitive, Unsustainable, with China
	Supply Chain	Allows Premium Pricing - Supply Chain Profitability	Commodity Pricing Controlled by China
✓ E-Vac Magnetics (Vacuumschmelze)	Environment	Less Mining, Less Extraction	Maximum REE Needed
. Newson	Energy	Less REE Processing, Lower Energy Manufacturing	High - Sintering & Final Shaping Process
		rewei racinties, scalable & Ease for Co-Locating	Laige initiasti ucture, Does Not Scale, Cannot Co-Locate
✓ MP Materials(NdFeB)	Critical Materials - Less Dependency on REE		
	Reduced REE Magnets	Enables Lower Grade Materials Which Use Less REE	No Solution - Requires REE Rich Alloys
✓ U.S. Rare Earth	Non-REE Magnets	Enables Lower Grade Materials Which Eliminate REE	No Solution - Requires REE Rich Alloys
Missehmetel NdEeR (Less Critical REE)			
MISCHINETAL-NULLESS CHITCAL REE	Economic Development		
	New & Sustainable Industry	Does not compete with China	Not Sustainable - Cannot compete with China
	New Markets	Enabling Sizes, Shapes, Magnetization & Motor Topologies	Not Sustainable - Carinot compete with Crima No Innovation to Spark New Markets
	Consumers		
Non-Sintered & Non-REE	Improved Product Performance	Enabling Sizes, Shapes, Magnetization & Assembly Topologies	Cannot Optimize for Performance and Cost
	Lower Cost Products	Enabling Sizes, Shapes, Magnetization & Assembly Topologies	Cannot Optimize for Performance and Cost
Samarium Iron Nitride (SmEeN)	Enable New Products	Enabling Sizes, Shapes, Magnetization & Assembly Topologies	Limited Sizes, Shapes, Magnetization & Motor Topologies
Samanum non winde (Sim ery)			
✓ AML	TECHNOLOGY	NON-SINTERED	CONVENTIONAL SINTERED
	Supply Chain		
Manganese Bismuth (MnBi)	Enables non-REE alloys	Manganese Bismuth (MnBi), Iron Nitride (FeN)	No Solution - Requires REE Rich Alloys
	Enables Non-Sintered Alloys	Neodymium Iron Boron (NdFeB), SmFeN, MnBi, FeN	No Solution - Requires REE Rich Alloys
✓ AML			
Irop Nitrida (EaN)	Manufacturing		
	CapEx	Low - Small Footprint, Less Equipment	High - Large Facilities, High Qty. of Equipment, Sintering Ovens
\checkmark AMI (Competes with sintered using Niron Magnetics powder)	Scaling	Easy to Scale	Does Not Scale Easily
And (competes with sintered using With Magnetics powder)	Collocation	Easy to Co-Locate	Linert (< 50 nnm Oxygen)
✓ Niron Magnetics	Process Type	Powder-In-Tube	Cold Isostatic Pressing
5	Process Complexity	Low	High
	Throughput Rates	High-Rate with Minimal Equipment	Low Rate - Laborious, Days of Processing
·····	Material Yield (final magnet)	> 95%	70% - 90%
Materials from Recycled Magnets	Performance field (final magnet)	> 3070	7070 - 9070
	Magnets		
 AML (Supply Chain: ReElement, Cyclic Materials) 	Shape	Straight, rings, helixes	Small Blocks - Square, concave, wedge

Size (length)

Magnetization

Corrosion Resistance

Mechanical Robustness

Magnet Count in Products

Assembly into Products (i.e. motors)

1.5 meter

Uniform, Axial, Single-piece Halbach Array

Sealed in stainless steel jacket

Virtually Unbreakable

Easy and Safe

Low

- ✓ Noveon
- ✓ MP Materials
- ✓ Vacuumschmelze

< 150 centimeter

Uniform

Relies on thin coating of nickel plating

Brittle - Easy to chip or break during handling

Very Difficult & Can Be Dangerous

High



Market Pathways

Pathways are based on magnet material (alloy) type

Non-Sintered Magnets

- ✓ PM-Wire[™] manufacturing process validated for producing non-sintered NdFeB magnets
- \checkmark Ideal for densifying and containing material and eliminates need for a bonding agent
- ✓ Configured as a PM-360[™] or PM-AXIAL[™] magnets can replace sintered magnets
- ✓ MITUS Manufacturing Line is ready for Full-Rate Manufacturing

Sintered Magnets

- ✓ PM-Wire[™] manufacturing process validated for producing conventional magnets
- ✓ Requires engineering and commissioning Full-Rate Manufacturing automation
- ✓ Low-rate manufacturing with a focus on defense applications in 2024

Non-Rare Earth Magnets

- ✓ PM-Wire[™] manufacturing process validated for producing non-rare earth magnets
- \checkmark Ideal for densifying and containing material and eliminates need for a bonding agent
- ✓ PM-AXIAL[™] non-rare earth magnets can replace sintered magnets in motors and generators
- ✓ MITUS Manufacturing Line is ready for Full-Rate Manufacturing
- ✓ Once materials are commercialization







EV



Non-Sintered Validation

AML

Market Attraction

Gaining attraction for non-sintered magnets

- 1. Large heavy industries company qualified AML non-sintered magnets and will move forward to test in high RPM rotor in 2024
- 2. DoE-ARPA-E has approved change from sintered magnets to non-sintered for the ASCEND
- 3. U.S. defense and aerospace company who is the customer providing the specifications for the ASCEND motor/generator
- 4. U.S. defense and aerospace company is proposing two projects for motors which us non-sintered magnets
- 5. U.S. automotive company has an interest in AML's magnets using iron nitride from Niron Magnetics
- 6. U.S. military branch interested in development of next generation on PM-Wire[™] magnet solutions
- 7. Oak Ridge National Laboratory / DOE project will demonstrate non-sintered magnets can replace sintered magnets for electric vehicles
- 8. Large Japanese magnet manufacturer has interest in AML magnets which would open new markets for their non-sintered magnets

Market Attraction

Gaining attraction sintered magnets

- 1. U.S. Military Branch
- 2. U.S Defense & Aerospace Companies





Project MITUS - PM-Wire[™] Pilot Line High-Rate Manufacturing of Non-Sintered PM-Wire [™] Funded by the U.S. Department of Defense



Imagine a Magnet Industry Without Limitations

Materials

Enabling less critical rare earth and non rare earth alloys

Magnets & Manufacturing

High-rate, high-yield, high-quality, low CapEx

Magnet End-Use Product

Improving the performance and lowering the cost of the end-use product

Along with our supply chain, governmental and end-use partners, We are Decommoditizing the Magnet Industry!





Leadership

AML

AML Management



Mark Senti, CEO / Director / Founder

- 30+ years, visionary technology/business innovation leader
- IP, corporate structure, business development, joint ventures
- Cray Research, Founded & Exited – GSMA Systems / robotics



Wade Senti, COO / Director

- 10+ years, corporate accounting, investment banking
- Capital formation, strategic initiatives
- New business development



Dr. Philippe Masson, CTO

- 20+ years, Expert in electrical machines / superconductivity
- Lead electrical machine modeling, development
- AML, Florida State Univ., Univ. of Houston

Board of Directors



Mark Jensen

 Entrepreneur and businessperson who has founded several companies
 Chairman and CEO of American Resources Corporation (NASDAQ: AREC), a next generation producer of raw materials
 Mr. Jensen previously held positions in the financial services and investment sector



Marshall Heard

- The Boeing Company (ret.), Ran a \$4B Division - Engineering, product development,
- Air Force Strategic Air and Systems Command



Raj Gutta

Medical DoctorEntrepreneurInvestor



Tom Turner

-40+ years developing, operating and exiting high-tech businesses
- Companies included Wang Canada Limited, Datamax Corp. and Itronix.
- Currently active in a number of early-state companies and a partner / developer of a new sustainable City in Costa Rica



Bill McCollum

- Dentons, Partner Public Policy and Regulation
- Former Florida Attorney General
- Retired U.S. Congressman
- Retired commander in the U.S. Naval Reserves



Vernon Prince

-25 + years, entrepreneur, executive
Multiple advanced manufacturing operations
-Luminar Technologies, JDS Uniphase
-Founded/Exited - OPA

AML

Reimagining the Magnet Technology that Drives the World

AML-Enabled.com

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